

## **Custom Works**

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## **Carbon Fiber Bumper Installation**

Thank you for your purchase. If your bumpers already have brackets installed, skip this paragraph. To bond brackets to rear bumper in the correct location, first bolt just the brackets to the rear body in the correct location. Center them in the large holes to allow for adjustment later. Set bumper on top of brackets and make sure it is centered and bumper is touching brackets correctly. Use a sharpie pen and mark the brackets on the underside of the bumper as well as you can. Remove brackets from car. To bond brackets to bumper you can use a 2 part epoxy such as jb weld, but I prefer something more like the product "right stuff". Silicone RTV may work, but isn't a good adhesive. Rear bumper may be "trimmed" to fit shape of body if desired. A DA sander with 120 grit works well, or it can be done by hand with a sanding block or file, only sand edges! It is also possible to bond rear bumper while brackets are installed on vehicle. A fast setting adhesive or tape must be used to hold bumper in place until dry.

Install front bumpers to vehicle in the same manor as your stock bumpers. Be sure and not over tighten the bolts on front bumpers, use stocks bolts. I recommend the use of thread sealant on the bolt threads to prevent them from backing off, get them lightly snugged, not torqued or damage may occur! I use liquid Teflon or a dab of RTV on the threads which works well. On rear bumper make sure brackets do not rotate while tightening, this will distort the shape of bumper. I suggest snugging bolts with above thread locking.

To keep your bumpers looking great treat them like any other painted surface on your vehicle. Our carbon fiber parts come coated with a high gloss epoxy coating for durability and luster, which provides a moderate amount of UV protection. If the parts are going to spend a great deal of time in direct sunlight, scuffing and applying a Urethane automotive clearcoat may be necessary. Do not allow your buddies to push your car by the bumpers anymore. Enjoy you bumpers and if you need any other parts for your Camaro please call or visit [www.customworksproducts.com](http://www.customworksproducts.com)